



Product designation Power contactor  
Product type designation BF25

**Contact characteristics**

Number of poles	Nr.	3
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	32
Operational current $I_e$	AC-1 (=40°C)	A 32
	AC-1 (=55°C)	A 26
	AC-1 (=70°C)	A 23
	AC-3 (=440V =55°C)	A 25
	AC-4 (400V)	A 10
Rated operational power AC-3 (T=55°C)	230V	kW 7
	400V	kW 12.5
	415V	kW 13.4
	440V	kW 13.4
	500V	kW 15
	690V	kW 11
Rated operational power AC-1 (T=40°C)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current $I_e$ in DC1 with L/R = 1ms with 1 poles in series	=24V	A 20
	48V	A 18
	75V	A 18
	110V	A 6
	220V	A –
IEC max current $I_e$ in DC1 with L/R = 1ms with 2 poles in series	=24V	A 23
	48V	A 23
	75V	A 23
	110V	A 16
	220V	A 1
IEC max current $I_e$ in DC1 with L/R = 1ms with 3 poles in series	=24V	A 23
	48V	A 23
	75V	A 23
	110V	A 18

	220V	A	12
IEC max current I <sub>e</sub> in DC1 with L/R = 1ms with 4 poles in series	=24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 1 poles in series	=24V	A	15
	48V	A	13
	75V	A	13
	110V	A	2
	220V	A	–
IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 2 poles in series	=24V	A	18
	48V	A	18
	75V	A	16
	110V	A	10
	220V	A	2
IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 3 poles in series	=24V	A	22
	48V	A	22
	75V	A	18
	110V	A	15
	220V	A	8
IEC max current I <sub>e</sub> in DC3-DC5 with L/R = 15ms with 4 poles in series	=24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	50
	aM (IEC)	A	25
Making capacity (RMS value)		A	250
Breaking capacity at voltage			
	440V	A	200
	500V	A	184
	690V	A	102
Resistance per pole (average value)		m?	2.5
Power dissipation per pole (average value)			
	I <sub>th</sub>	W	2.6
	AC3	W	1.6
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I <sub>bin</sub>	1.1
	max	I <sub>bin</sub>	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I <sub>bin</sub>	0.8

	max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		10
Flexible w/o lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	6
Flexible c/w lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529			IP20 when wired
<b>Mechanical features</b>			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	356
Conductor section			
AWG/kcmil conductor section	max		10
<b>Auxiliary contact characteristics</b>			
Thermal current I <sub>th</sub>		A	10
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
<b>Operations</b>			
Mechanical life		cycles	20000000
Electrical life		cycles	1200000
<b>Safety related data</b>			
Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1200000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes
<b>AC coil operating</b>			
Rated AC voltage at 60Hz		V	120

AC operating voltage

of 60Hz coil powered at 60Hz  
pick-up

min	%Us	80
max	%Us	110

drop-out

min	%Us	20
max	%Us	55

AC average coil consumption at 20°C

of 60Hz coil powered at 60Hz

in-rush	VA	75
holding	VA	9

Dissipation at holding =20°C 50Hz

W	2.5
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Max cycles frequency

Mechanical operation

cycles/h	3600
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Operating times

Average time for Us control

in AC

Closing NO

min	ms	8
max	ms	24

Opening NO

min	ms	10
max	ms	20

Closing NC

min	ms	14
max	ms	28

Opening NC

min	ms	7
max	ms	18

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	21
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	2
230V	HP	3

for three-phase AC motor

200/208V	HP	7.5
220/230V	HP	7.5
460/480V	HP	15
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Auxiliary contacts

AC voltage	V	600
AC current	A	10
DC voltage	V	250
DC current	A	1

Short-circuit protection fuse, 600V

High fault

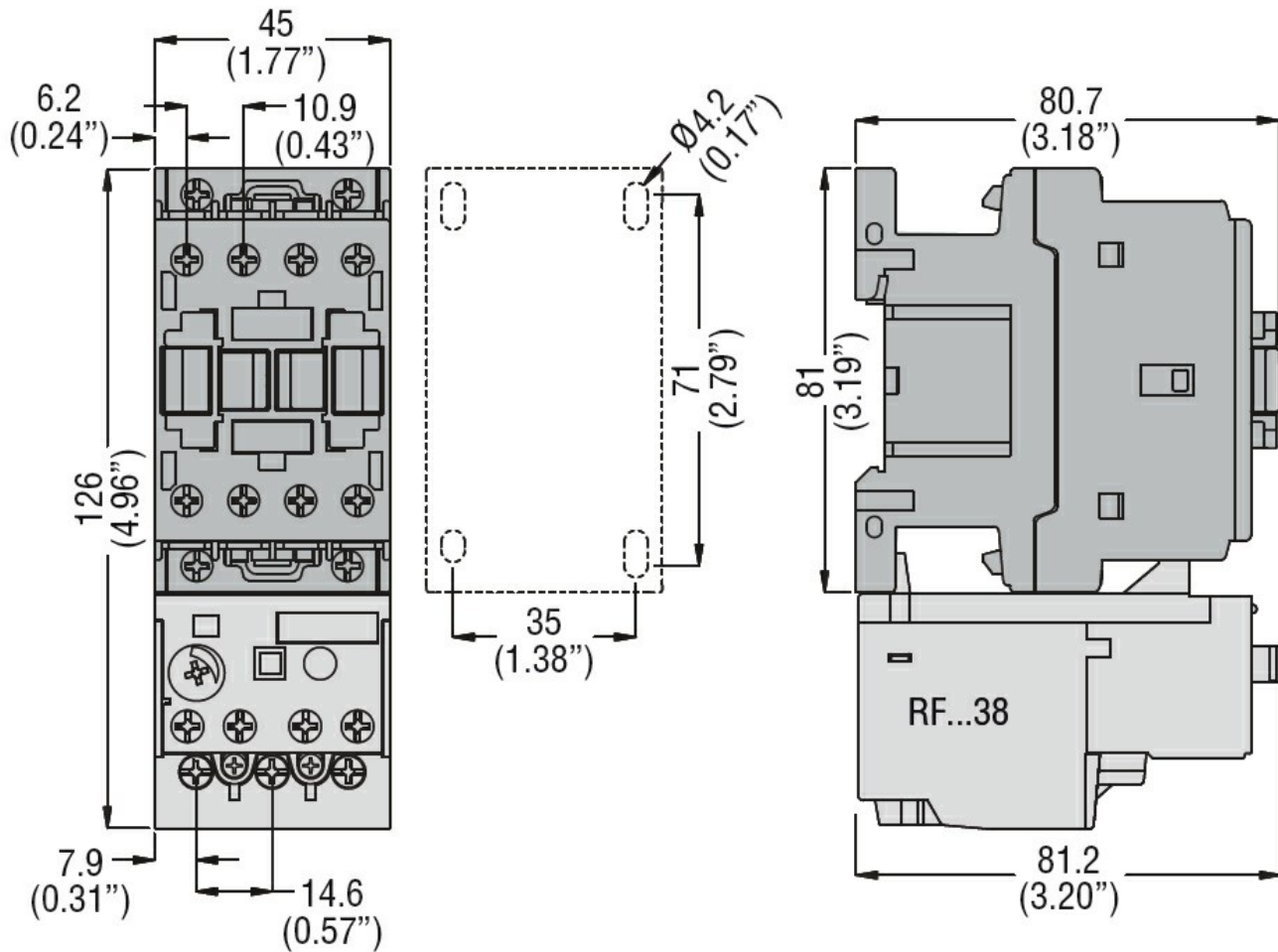
Short circuit current	kA	100
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	Fuse rating	A	60
	Fuse class		J
Standard fault	Short circuit current	kA	5
	Fuse rating	A	100
Contact rating of auxiliary contacts according to UL			A600 - P600
<b>Ambient conditions</b>			
Temperature			
Operating temperature			
	min	°C	-50
	max	°C	70
Storage temperature			
	min	°C	-60
	max	°C	80
Max altitude		m	3000

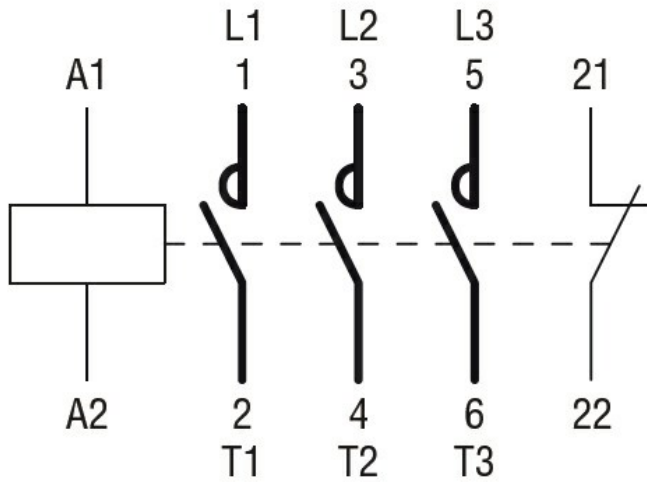
**Resistance & Protection**

Pollution degree	3
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**Dimensions**



**Wiring diagrams**



**Certifications and compliance**

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

**ETIM classification**

ETIM 8.0

EC000066 -  
 Power contactor,  
 AC switching